HONDA

INSTALLATION INSTRUCTIONS

Accessory	Application	Publication No.
PANNIER CASE STAY **P/N 08L74-MGZ-J00**	**CBR500R/RA** **CB500F/FA**	**MII**
		Issue Date
		May 2013

PARTS LIST
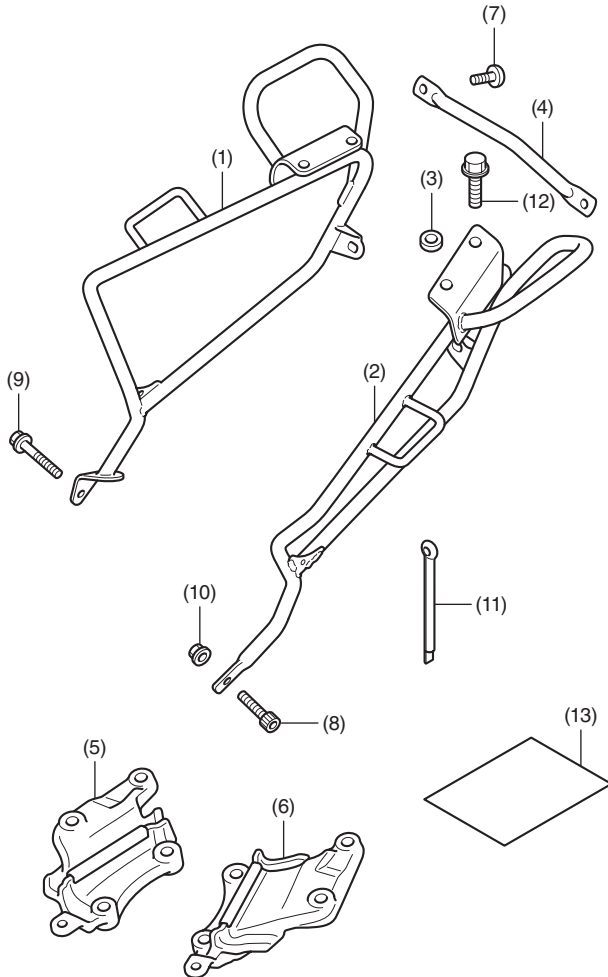
No.	Description	Qty
(1)	Right pannier case stay	1
(2)	Left pannier case stay	1
(3)	Washer	2
(4)	Cross pipe	1
(5)	Right carrier stay	1
(6)	Left carrier stay	1
(7)	8 mm socket bolt (short)	2
(8)	8 mm socket bolt (long)	1
(9)	8 mm flange bolt (long)	1
(10)	8 mm flange nut	3
(11)	Pin	1
(12)	8 mm flange bolt (short)	4
(13)	URL paper	1

TOOLS REQUIRED

Socket (12 mm)
Ratchet
Hex wrench (6 and 8 mm)
Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

| Item	N·m	kgf·m	lbf·ft
6 mm flange bolt	12	1.2	9
8 mm socket bolt	22	2.2	16
8 mm socket bolt (long only)	27	2.8	20
8 mm flange bolt and nut	27	2.8	20

INSTALLATION

⚠ **CAUTION**

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

NOTE:

- Take care not to damage the painted surfaces of the motorcycle.
- Reinstall the removed parts on the motorcycle and make sure that wires and harnesses are not pinched.
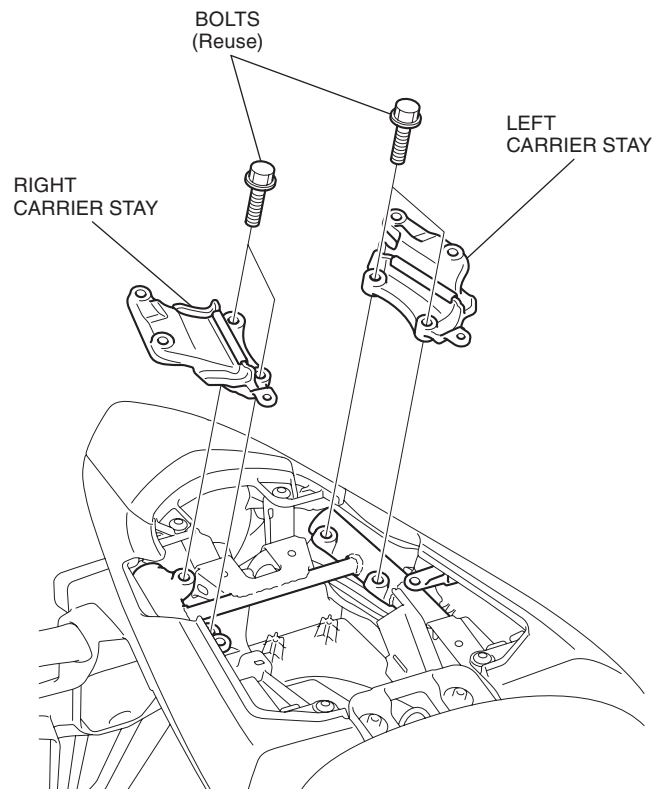
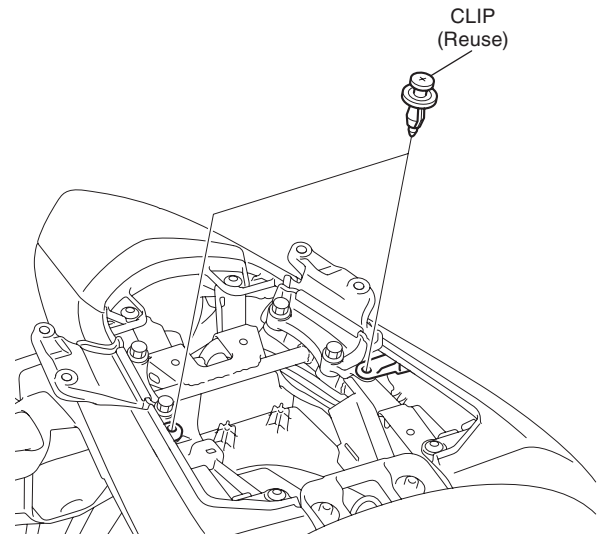1. Refer to the Service Manual for the motorcycle, remove the motorcycle parts.

PILLION SEAT

87989-MGZ-J002

2. Refer to the Service Manual for the motorcycle, remove the motorcycle parts.

BOLTS

RIGHT GRAB RAIL
(Save)

LEFT GRAB RAIL
(Save)
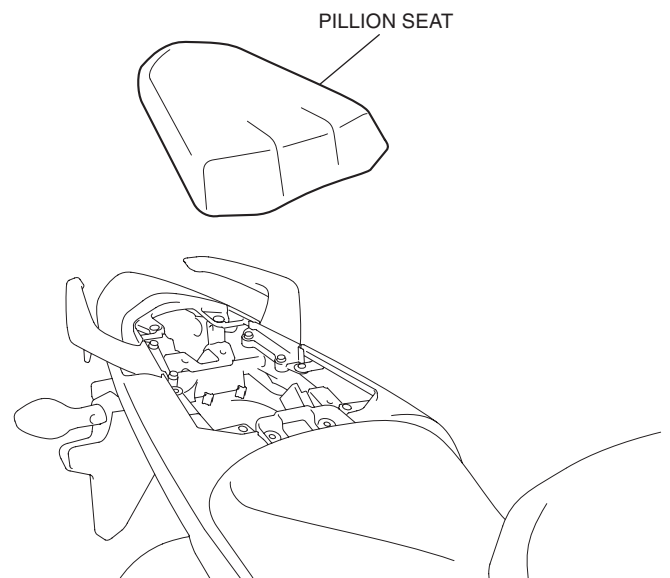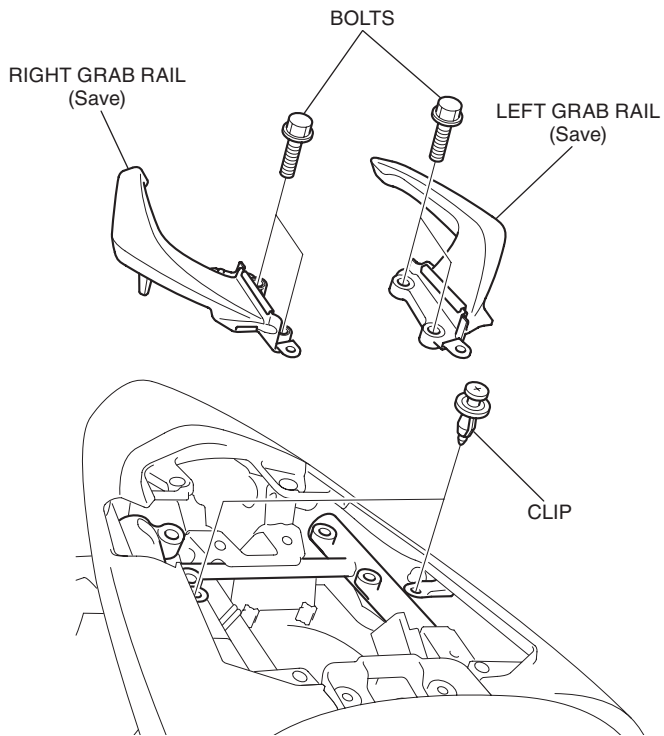
CLIP

3. Loosely install the carrier stays as shown.

BOLTS
(Reuse)

LEFT
CARRIER STAY

RIGHT
CARRIER STAY

4. Install the clips as shown.

CLIP
(Reuse)

5. Remove the motorcycle parts as shown.

LEFT PILLION STEP

SHAFT

WASHER

PIN
Discard.
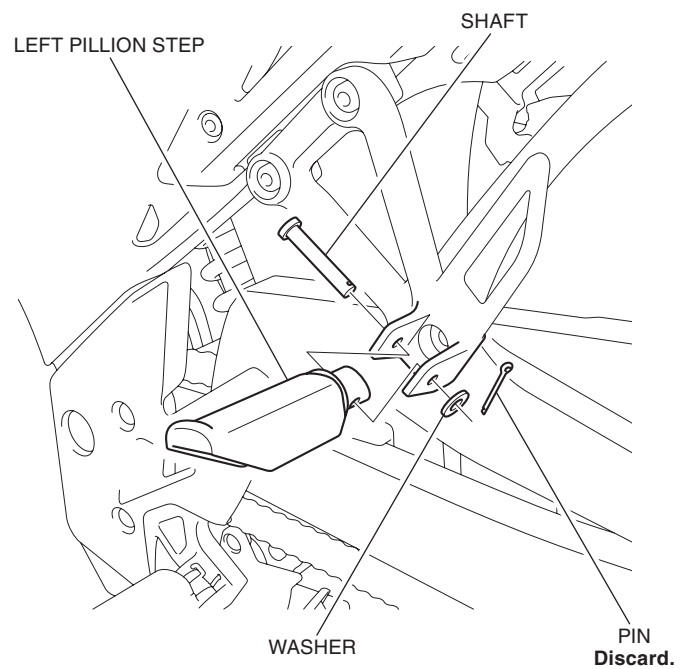
6. Loosely install the left pannier case stay as shown.

8 mm FLANGE BOLT
(short)

WASHER

LEFT PANNIER
CASE STAY

8 mm FLANGE NUT

8 mm SOCKET BOLT
(long)
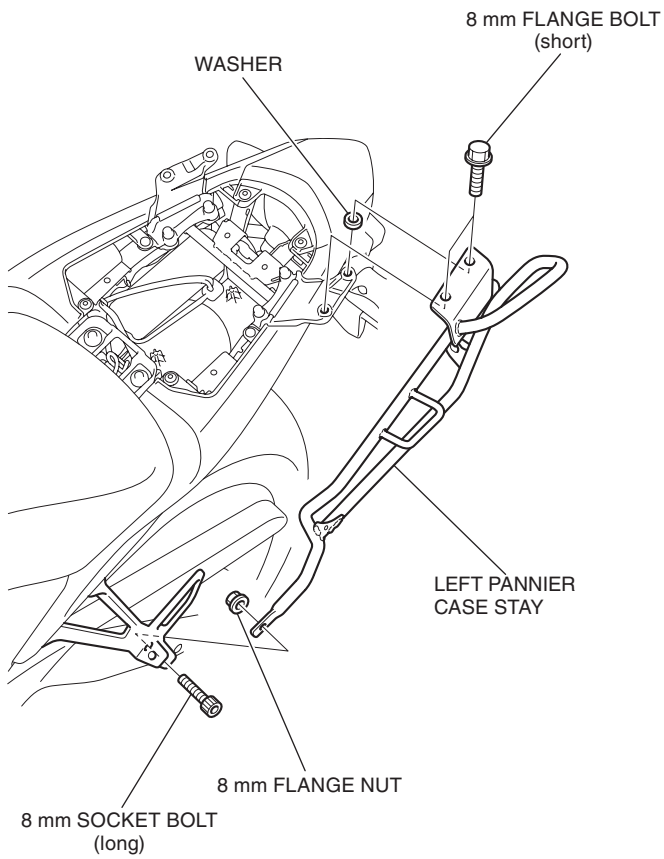
7. Remove the motorcycle parts as shown.

NUT

BOLT
(Save)

WASHER
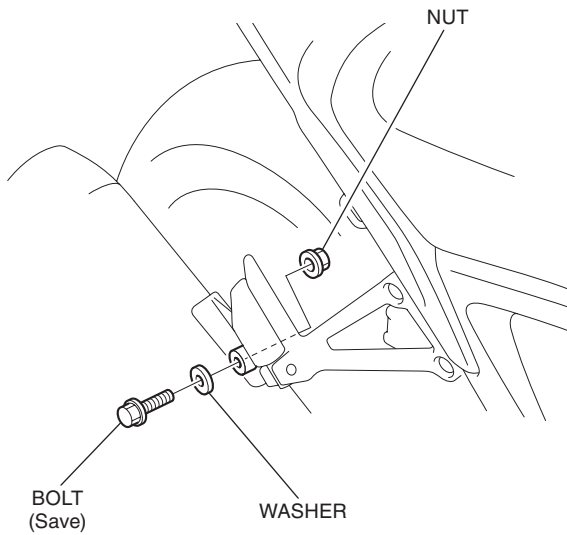
8. Loosely install the right pannier case stay as shown.

8 mm FLANGE BOLT
(short)

WASHER

RIGHT PANNIER
CASE STAY

8 mm FLANGE BOLT
(long)

WASHER
(Reuse)

NUT
(Reuse)
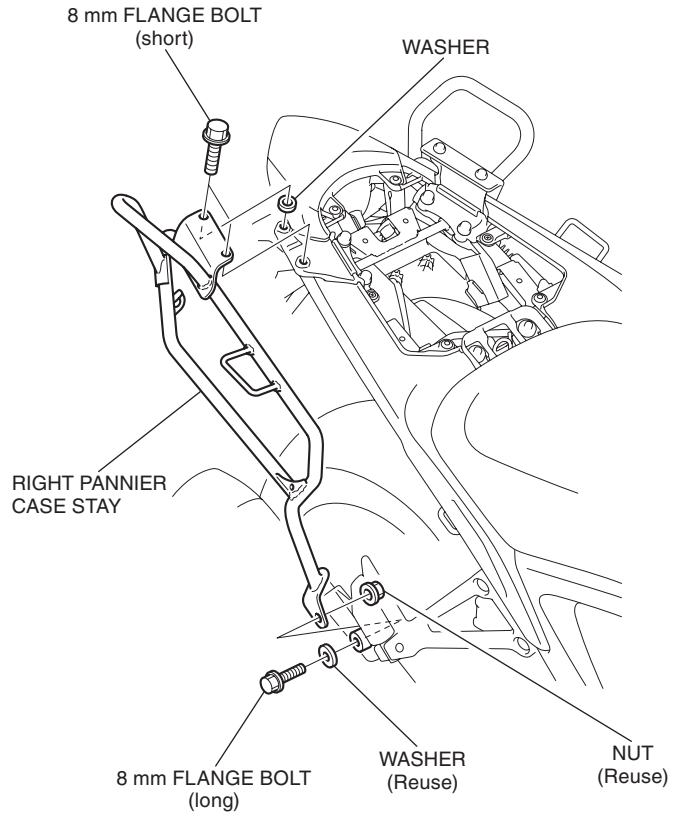
9. Loosely install the cross pipe as shown.

LEFT PANNIER
CASE STAY

RIGHT PANNIER
CASE STAY

8 mm
SOCKET
BOLT
(short)

8 mm FLANGE NUT

CROSS PIPE

10. Install the motorcycle parts as shown.

SHAFT
(Reuse)

LEFT PILLION STEP
(Reuse)

WASHER
(Reuse)
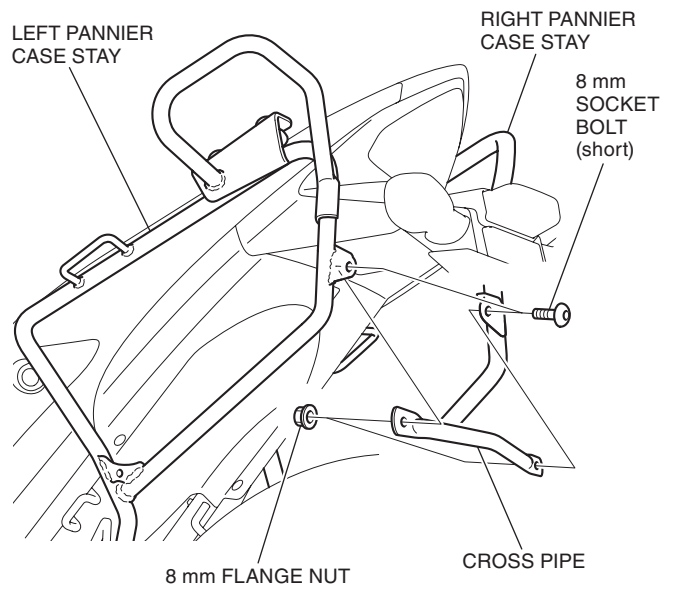
PIN
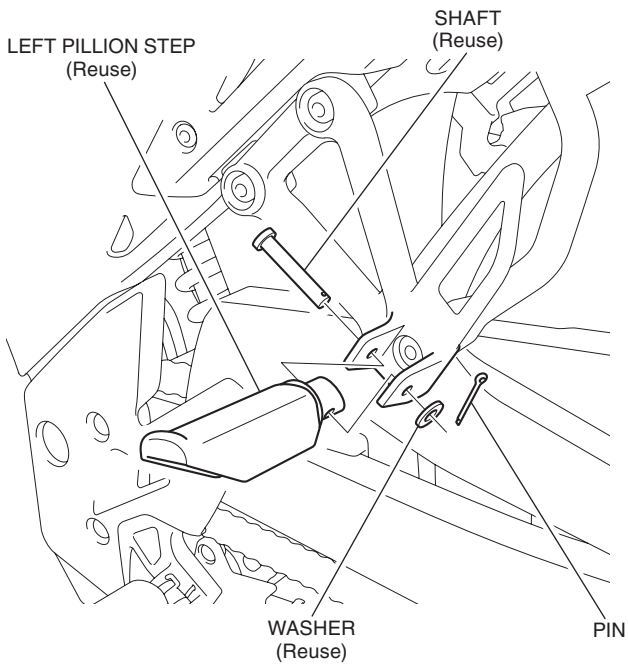
11. Tighten all loosely installed hardware to the specification.

BOLTS (Reuse)
TORQUE: 31 N · m (3.2 kgf · m, 23 lbt · ft)
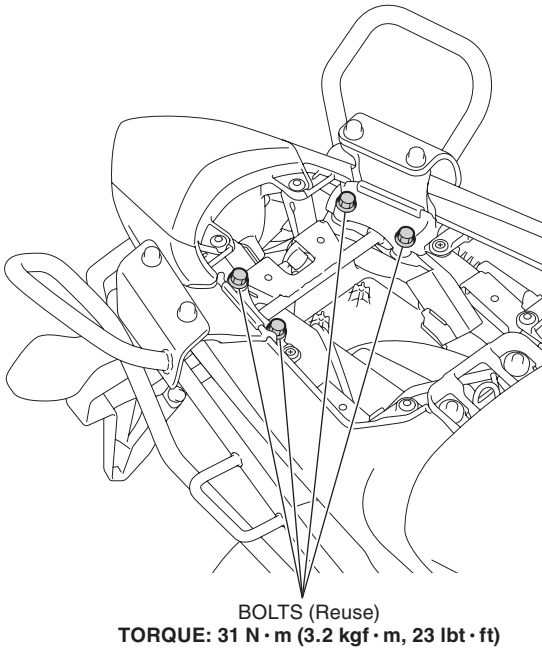
12. Install the motorcycle's parts in the reverse order of removal.